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- [illegible]

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SHOP COPY

REDUCED PRINT

NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 - 3/16 HIGH FIGURES THE FOLLOWING
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER
b) VENDOR NAME OR TRADEMARK
- BREAK SHARP EDGES .020 U.O.S.

ITEM NO.	NO. REQD.	NOMENCLATURE OR DESCRIPTION	CODE IDENT.	PART OF IDENTIFYING NO.	MATERIAL OR NOTES
4	2	SOC HD CAP SCR		.164-.32 x .62 LG	STL
3	6	NUT LOCKING		.164-.32	STL
2	1	BRACKET			WELDMENT
1	4	SOC HD CAP SCR		.164-.32 x .88 LG	STL

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS IN THE PART OF IDENTIFYING NUMBER COLUMN DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OF IDENTIFYING NUMBER COLUMN.

GEOMETRIC CHARACTERISTIC SYMBOLS

- FLATNESS
- STRAIGHTNESS
- CIRCULARITY
- PROFILE OF A LINE
- PARALLELISM
- PERPENDICULARITY
- ANGULARITY
- ROUNDNESS
- CONCENTRICITY
- SYMMETRY
- POSITION
- ORIENTATION
- LOCATION
- FORM
- FUNCTION
- USE
- REFERENCE

UNLESS OTHERWISE SPECIFIED

- TOL ON ANGLES = 1°
- TOL ON 3 PLACE DECIMALS = .010
- TOL ON 2 PLACE DECIMALS = .02
- FINISH
- HEAT TREAT AND HARDNESS
- INSPECTION

DRAWING PRACTICE

- SURFACE TEXTURE
- SCREW THREADS
- GENERAL SPECIFICATIONS
- SPEC. SUMMARY

DATE 10-10-17

APP'D [Signature]

CHG'D [Signature]

CHK'D [Signature]

DESIGNED [Signature]

BY [Signature]

DATE 10-10-17

SCALE 1/1

SIZE D

CODE IDENT 73342

MODEL PART NUMBER 250 Series 5

DESCRIPTION BRACKET MOUNTING COMPRESSOR VIBRATION PICKUP

UNION 6895996

SHEET 1/1

VIBRATION PICKUP TO METER CABLE ASSY (REF)

HEAT INSULATOR (REF)

COMPRESSOR ASSY (REF)

VERTICAL VIBRATION PICKUP ASSY (REF)

2A SST TYPE 304 1 REQD

2B SST TYPE 304 1 REQD

Metal Stamp PER NOTE J

(2) WELDMENT

SEE 6893731 DW 1-10-17

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